



3		2										1				
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE		0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA				
TOLERANCE		±0.1		±0.2	±0.3	±0.5			±1.2	±2	±3	~				
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227																
UNSPRIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF IS 202 (PT-1) MEDIUM										QUALITY OF WELD JOINTS, REF. RD-239 MEDIUM						
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C																
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96																
STATUS:																